



SUSTAINABLE

YES, WE CARE

YES, WE CARE

WIND	Nm. 2/48, 2/30
LAND	Nm. 2/48, 2/30
GRASS	Nm. 2/30
RAIN	Nm. 2/28
WIT	Nm. 1/25
DEW	Nm. 2/50

PALM	Nm. 2/30
TREE	Nm. 2/48
BARLEY	Nm. 2/40
LEAF	Nm. 2/42
BREEZE	Nm. 1/7
MILLET	Nm. 2/52

FOREST	Nm. 2/52
DAISY	Nm. 2/48
PAPAYA	Nm. 2/48
GUAVA	Nm. 2/30
LAWN	Nm. 2/48
FROST	Nm. 2/30

FIJI	Nm. 2/52
TOPAZ	Nm. 2/45
OAT	Nm. 2/52
CAMPING	Nm. 2/45
STREAM	Nm. 1/17
RYE	Nm. 1/18

YES, WE CARE! HOW WE CARE!!!



WOOL

It's sustainability

: Rapidly renewable, biodegradable, recyclable, and can be produced organically.
To take care animal welfare, using certified RWS and OEKO-TEX.



RWS

The Responsible Wool Standard (RWS) provides an opportunity for farmers to demonstrate their best practices to the public, and a means for brands and consumers to have the certainty that the wool products they buy and sell are in line with their values.



TENCEL

TENCEL™ is brand name of LENZING™ Cellulose and Modal fiber.

It helps to maintain the environmental balance by being integrated into nature's cycle.
The fibers are certified as compostable and biodegradable, and thus can fully revert back to nature.



BEMBERG

Bemberg is made from the smart-tech transformation of cotton linter bio-utility waste.
Biodegradable and compostable fibers and then decomposed naturally.

An Innovhub report confirms that Bemberg filaments disintegrate at 100 percent and that Bemberg's very low concentration of hazardous substances complies with the limits specified by the UNI EN 13432.



BIO-DEGRADABLE POLYAMIDE

Completely decomposable when buried at the end of the fiber life cycle.

Unlike other man-made fibers, where the decomposition process may take decades, BIO-DEGRADABLE NYLON is fully biodegraded after approximately three years.*

* Biodegradation rate of 69.7 % after 679 days according to ASTM D5511 test method.



RECYCLED POLYESTER

Made from recycled polyester fiber can reduce environmental pollution.

GRS-certified, eco-friendly material.

It made by recycled PET staple fiber to take care of environment.



RECYCLED POLYAMIDE

Recycled nylon is usually made from pre-consumer fabric waste, although it also may come from post-consumer materials such as industrial fishing nets.



RECYCLED COTTON

Recycled Cotton yarn is made from converting cotton scraps created by yarn into cotton fiber



ORGANIC COTTON

Using organic methods that do not use pesticides and chemical fertilizers.

Only using an authorized natural material such as ECO CERT-OSC and GOTS.



DYEING

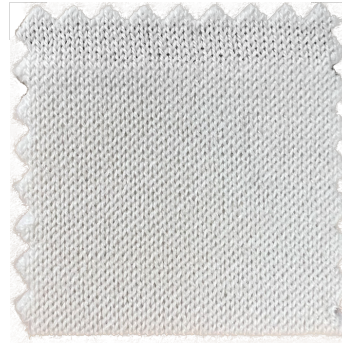
Hohae only use blue sign dyestuff.

Also we have self waste-water treatment system to minimizing environment affect.

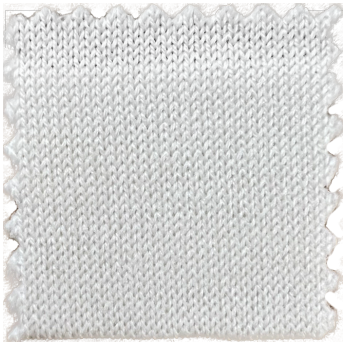
Promise for high-quality textile products without health risks as well as the compliance



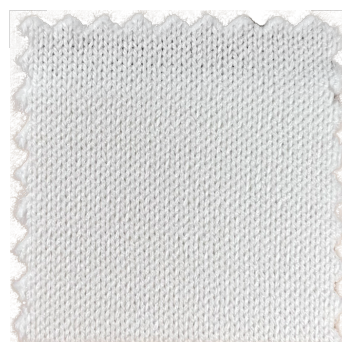
WIND
Nm. 2/48, 2/30
100% RWS Merino Fine



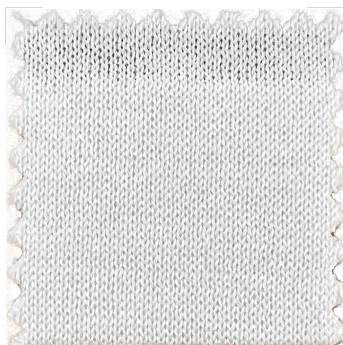
LAND
Nm. 2/48, 2/30
95% RWS Merino Fine / 5% Elite



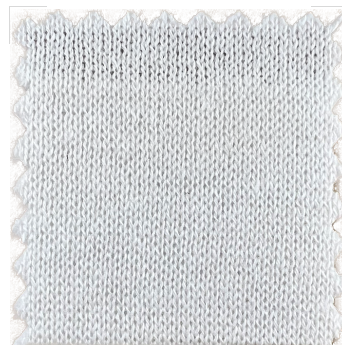
GRASS
Nm. 2/30
50% RWS Merino Fine / 50% Biodegradable Polyamide



RAIN
Nm. 2/28
45% RWS Merino Fine / 45% Biodegradable Polyamide
/ 10% Elite



WIT
Nm. 1/25
55% Organic Cotton / 45% RWS Merino Extrafine Superior

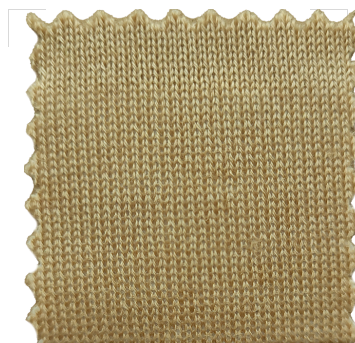


DEW
Nm. 2/50
50% RWS Merino Fine / 50% Recycled Cotton





PALM
Nm. 2/30
50% RWS Merino Fine / 50% Recycled Polyester

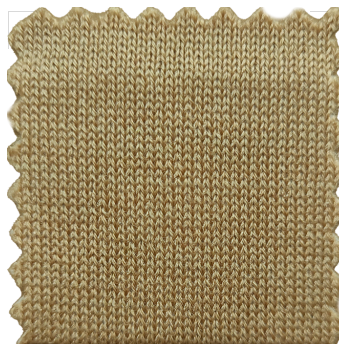


TREE
Nm. 2/48
50% RWS Merino Fine / 50% Tencel



BARLEY
Nm. 2/40
55% RWS Merino Fine / 45% Recycled Polyester

siro



LEAF
Nm. 2/42
45% RWS Merino Fine / 45% Tencel / 10% Elite



BREEZE
Nm. 1/7
90% RWS Merino Fine / 10% Recycled Polyamide



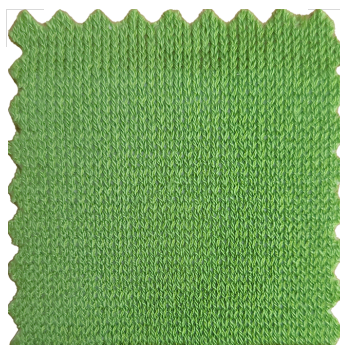
MILLET
Nm. 2/52
35% RWS Merino Fine / 35% Tencel
/30% Recycled Polyester

siro





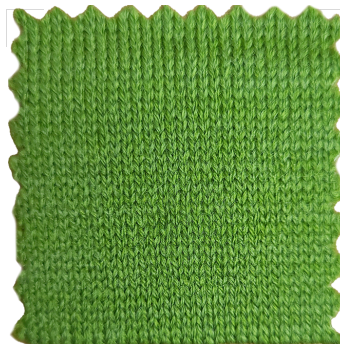
FOREST
Nm. 2/52
100% Tencel



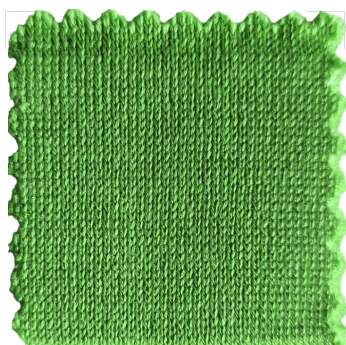
DAISY
Nm. 2/48
95% Tencel / 5% Elite



PAPAYA
Nm. 2/48
50% Modal / 50% Recycled Polyester



GUAVA
Nm. 2/30
50% Recycled Polyester / 45% Modal / 5% Elite

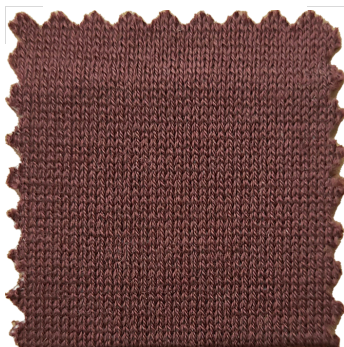


LAWN
Nm. 2/48
50% Bemberg / 50% Biodegradable Polyamide

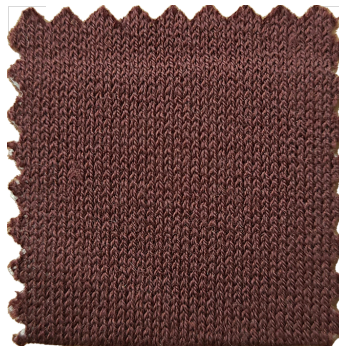


FROST
Nm. 2/30
50% Bemberg / 30% Biodegradable Polyamide / 20% Elite

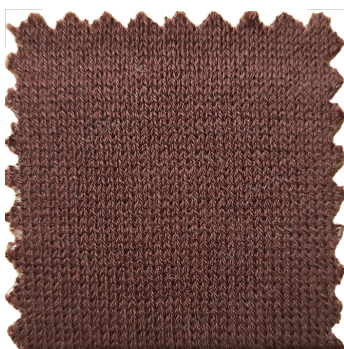




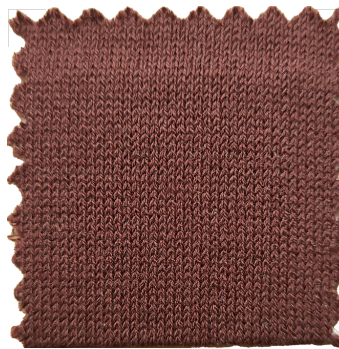
FIJI
Nm. 2/52
100% Organic Cotton



TOPAZ
Nm. 2/45
90% Organic Cotton / 10% Elite



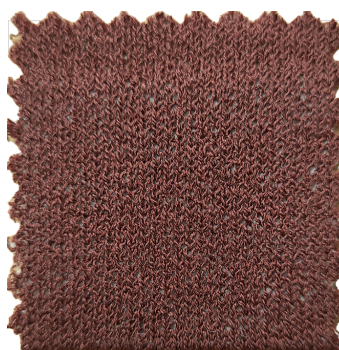
OAT
Nm. 2/52
60% Organic Cotton / 40% Tencel



CAMPING
Nm. 2/45
50% Organic Cotton / 35% Tencel / 15% Elite

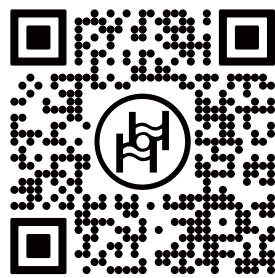


STREAM
Nm. 1/17
100% Recycled Cotton



RYE
Nm. 1/18
50% Organic Cotton / 30% Tencel
/ 20% Recycled Polyester





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